# TJNAF facility and the SBIR/STTR Program

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#### CEBAF SRF recirculating linac

Nuclear Physics Detectors Halls A, B, C

CHL

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FEL

Institute for Superconducting Radio-Frequency Science and Technology

- Cavity and cryomodule development for
  CEBAF
  - Other DOE facilities

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FEL

Center for Advanced Studies of Accelerators (CASA)

Applied Research Center

CHL

### **Accelerator Mission**

- The Accelerator Mission is to advance the capability of Jefferson Lab to carry out world-class nuclear science and, more broadly, to develop Jefferson Lab's expertise in technologies associated with high-power superconducting linacs to enable the mission of the DOE Office of Science
- The goals to achieve the mission are designed to deliver results in five strategic areas:
  - 1 Support the 12 GeV Upgrade Project

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- 2 Operate and improve the CEBAF accelerator facilities
- 3 Prepare the future evolution of nuclear physics experimentation at Jefferson Lab
- 4 Enhance Jefferson Lab's core SRF competence to support DOE Office of Science projects
- 5 Attract and educate the next generation of accelerator scientists



# **Scope of Work Activities 1**

- Support the 12 GeV Upgrade Project
  Accelerator physics design
  - ⇔Construction of ten "C-100" cryomodules
    - Each module adds 108 MeV per pass
    - First two are now installed
  - ⇔Extraction system design
  - $\Rightarrow$  Commission the accelerator to meet CD-4 beam specifications

#### 6 GeV CEBAF





### **C-100 Cryomodule Assembly**





#### **Cryomodule Leaving Test Lab For CEBAF Tunnel**



## **Scope of Work Activities 2**

- Operate and improve the CEBAF accelerator facilities
  ⇔ Operate CEBAF safely for nuclear physics program
  - ⇔ Energy increased from 4 GeV to 6 GeV
  - ⇔Polarization and parity quality of beams improved
  - ⇔Develop ability to provide simultaneous 11 GeV beams to three Halls (ARRA AIP project)
  - ⇔Commission 12 GeV nuclear physics program





### Old Gun Design

### "Inverted" Gun



Jefferson Lab High gradient locations not related to beam optics, lots of metal to polish



### "Inverted Gun" Project funded by NP-AIP and ILC



### **Scope of Work Activities 3**

- Prepare the future evolution of nuclear physics experimentation at Jefferson Lab
  - ⇔Design a Medium-energy Electron Ion Collider (MEIC) which could be built at Jefferson Lab
  - ⇔Collaborate with BNL and MIT on generic electron-ion collider R&D
  - ⇔Develop the capability to produce positron beams





#### Jefferson Lab Electron-Ion Collider Design\*

- A medium energy (up to 100 GeV p x 11 GeV e) high polarization EIC is the immediate project goal, with a future upgrade option to higher energies
  - Updated the main MEIC design parameters to meet science program requirements
    - High luminosity and enhanced detector acceptance
- Completed conceptual level design (layout and parameters) of major components
  - Two collider rings, interaction regions, ion pre-booster ring, electron cooler
  - Carrying out detailed design work and accelerator R&D
  - Established external collaborations with SLAC, ANL and DESY



### **MEIC Critical Accelerator R&D**

We have identified the following critical R&D for MEIC at JLab

- Interaction Region design with chromatic compensation
- Electron cooling
- Crab crossing and crab cavity
- Forming high intensity low energy ion beam
- Beam-beam effect
- Beam polarization and tracking
- Traveling focusing for very low energy ion beam

Level of R&D	Low-to-Medium Energy (12x3 GeV/c) & (60x5 GeV/c)	High Energy (up to 250x10 GeV)
Challenging		
Semi Challenging	IR design/chromaticity Electron cooling Traveling focusing (for very low ion energy)	IR design/chromaticity Electron cooling
Likely	Crab crossing/crab cavity High intensity low energy ion beam	Crab crossing/crab cavity High intensity low energy ion beam
Know-how	Spin tracking Beam-Beam	Spin tracking Beam-beam

# **Opportunities for SBIR/STTR**

- Simulation capability for electron-ion collisions
- Simulation capability for strong electron cooling of the ion beams and implications for beam-beam interactions
- Novel SRF deflecting cavities for crabbing
- High frequency (>1.3 GHz), high power (>150 kW) couplers for SRF cavities





### **Scope of Work Activities 4**

- Develop Jefferson Lab's core SRF competence to support DOE Office of Science projects
  - Improve maximum accelerating gradient, and reproducibility of maximum accelerating gradient
  - ⇔Reduce cryogenic losses at 20-25 MV/m accelerating gradient
  - ⇔Reduce the cost per MV of acceleration
    - Construction materials and processes
    - Operating power efficiency

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- ⇒ Develop a solution for operation at 4K suitable for a university facility
  - Received initial funding from BES



#### **Understanding electropolishing niobium**

- Hydrodynamic thermal modeling reveals out-of-control temperatures(> 35°C), mixing polishing and etching.
- Simulation models linked to experimental data.
- Feedback to cavity EP work >> "control the temperature" "move fluid slowly"
- Detailed model with measured temperature-dependent viscosity and F<sup>-</sup> diffusion coefficient
- Using these tools to engineer more efficient cavity polishing systems (e.g., ICP with VEP)

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Internal flow dynamics



**Temperature variations** 



### **ILC Cavity Vertical Test Results at JLab**

Best performance in international collaboration







#### State-of-the-art production SRF cavity

#### 7-cell CEBAF 12 GeV Upgrade Cavity



# **Opportunities for SBIR/STTR**

- 1500 MHz high power/high efficiency magnetron
- Specialized cavities
- Integrated Cavity Processing Unit
- Lower-cost, high-performance processing techniques
- New SRF materials for reduced operating costs (higher temperature operation)



### Technology and Engineering Development Facility - TEDF





#### **TEDF SRF Infrastructure Design** 30,000 sf – new

Cavity fabrication (presses, EBW...) **RF** structure development **Process development** QC/ Inspection **Clean analytical lab** Production chemroom R&D chemroom Flexible ISO 4 cleanroom suite Dedicated CEBAF-support CM assembly lines Expansion space for other DOE project support

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### **Facility Renovation Is Underway**

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Will have state-of-the-art infrastructure for development of SRF-based accelerator structures, materials, and processes



## **Opportunities for SBIR/STTR**

- TJNAF is eager to support SBIR/STTR efforts that align with our programmatic goals
  - In FY11 we had 11 active CRADAs with Small Businesses, \$2.0M
  - JLab provided 35 letters of support to >15 companies submitting SBIR/STTR proposals in FY11
  - We routinely press the state-of-the art to support our science mission.
  - We are happy to help bridge the

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- fundamental research ⇒ applied research ⇒ technology development gaps
- to realize reduced cost and increased performance via commercialized products.



### **Questions?**



