

***Muons, Inc.***



# High Radiation Environment Nuclear Fragment Separator Magnet

Project PI: Dr. Stephen Kahn

Muons, Inc.

552 N. Batavia Avenue

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DOE STTR Grant DE-SC0006273

Phase II Grant Project Period 08/07/2012-08/07/2014

Non-Funded extension to 09/07/2015

# Presentation Outline

- Company Background
  - Primary R&D interests
- Project Description and Goals
- Project Status
- Summary and Outlook

# Company Description

- Muons, Inc. is a firm of experienced scientists and engineers specializing in accelerator physics with offices in Batavia, IL and Newport News, VA
- Muons, Inc. has grant and contract partnerships with various National Laboratories and Universities.
  - Labs include ANL, BNL, FNAL, Jlab, LANL, LBNL, ORNL, PNNL, and SLAC.
  - Universities include U of Chicago, Cornell, FSU, IIT, NCSU, NIU and ODU.
- Our goal is to invent accelerator concepts and to develop the relevant technology for their implementation.

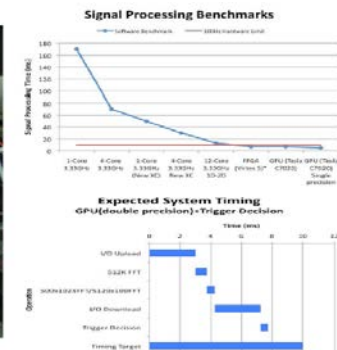
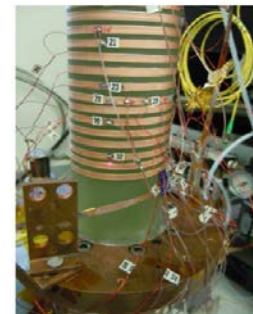
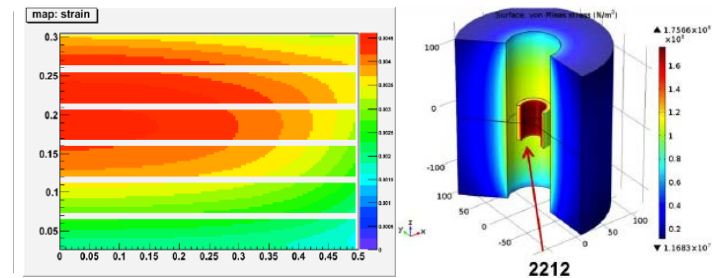
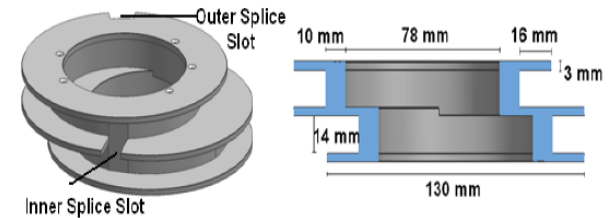


# Advanced Technologies in accelerator R&D, design & construction

- Sources and Beams:  $p$ ,  $\mu$ ,  $e$ ,  $\gamma$ ,  $H^-$ , polarized ions
- NCRF fast-tunable, dielectric-loaded, RF loads
- SRF cavities, magnetrons, couplers, HOM dampers
- Magnets: HTS High-Field, Helical, High Radiation, Quench Detection/Protection (YBCO and Bi2212)
- Simulations: G4beamline, ACE3P, MuSim (MCNP6), etc.
- Detectors: profile monitors, fast TOF
- Applications: Colliders, Factories, ADS Reactors, SNM detection, SMES, mono-energetic photons, rare decay experiments, 6d muon beam cooling, solar wind generators, and anything needing creative solutions.

# Magnet Technology

- Developed and demonstrated technology to wind NbTi and YBCO coils for a helical solenoid to be used for muon beam cooling for use in a muon collider
- High field solenoid design using YBCO and Bi-2212 conductor for the ambitious goal of achieving fields greater than 30 T
- Fiber Optics quench detection system. This was based on Rayleigh scattering to detect strain and temperature variations

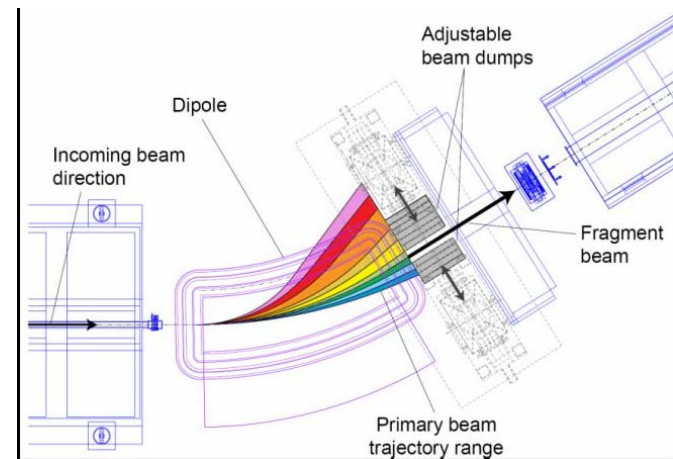
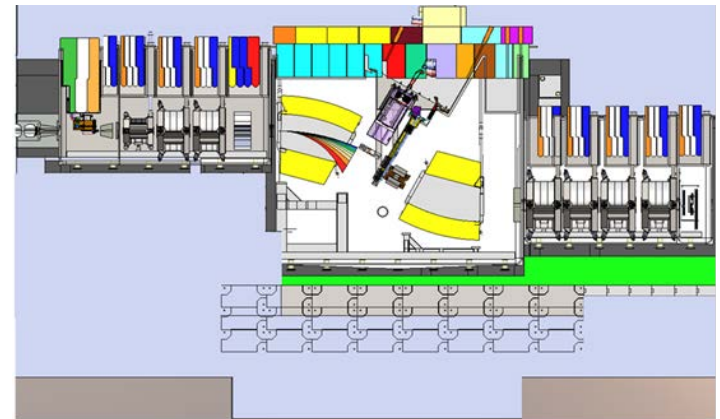


# FRIB Dipole Project Description

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- Design of a dipole magnet to be used for the fragment separator for the FRIB project.
- This magnet will be situated in a high radiation environment and is used to select the desired isotope.
- The magnet design must accommodate the high heat load from the radiation and cannot use materials that can't withstand the radiation.
  - At the separator magnet the dose is estimated to be  $2.5 \times 10^{14}$  neutrons/cm<sup>2</sup>/year (10 MGy/ year). This is  $\sim 1$  kw/m.





# Unique Approach

- Magnets with superconducting coils, allow operation with low electric power usage, but the traditional NbTi and Nb<sub>3</sub>Sn superconductors are sensitive to quenches from beam loss and must operate near 4.5 K.
  - Carnot principles tell us that heat removal at 4.5 K is inefficient.
- HTS conductor offers a unique solution for the high radiation and high heat load environment.
  - HTS conductor can operate at 40 K where heat removal is an order of magnitude more efficient than at 4.5 K.



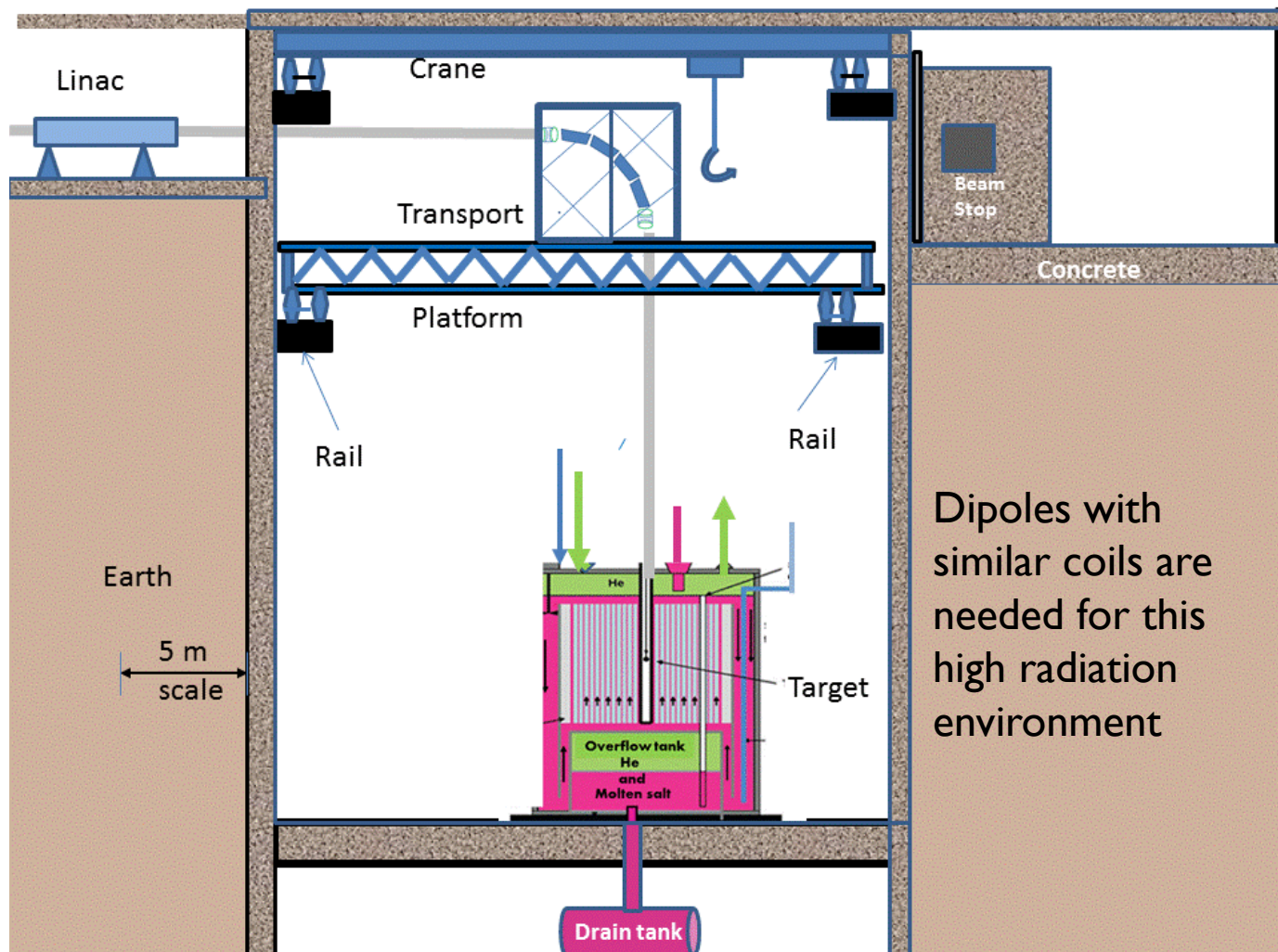
# FRIB Decision

- MSU has decided that an HTS magnet was too risky and will build the fragment separator magnet with conventional warm conductor. This precludes MSU as a potential customer.
- We still feel that magnets with HTS conductor will have important applications in the future.
  - The Future Circular Collider (FCC) will likely want 16 to 20 T magnets in a synchrotron radiation environment.
  - A beam transport line for ADSR. This is a project with great interest at Muons, Inc.





# Our Commercial Application: GEM\*STAR Subcritical Accelerator-Driven Reactor



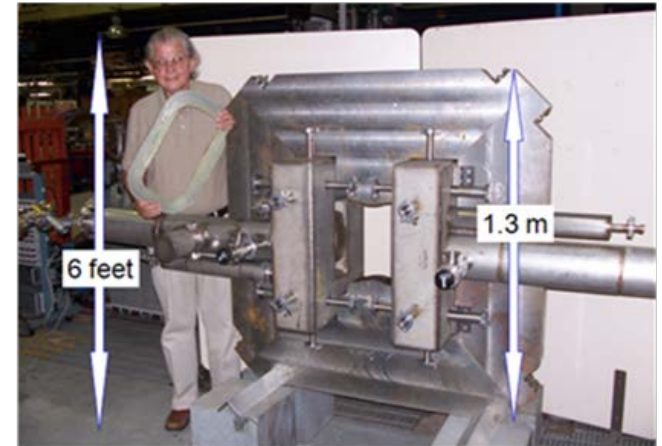
Dipoles with similar coils are needed for this high radiation environment

# Collaborative Effort with BNL Magnet Division

- Muons Inc. participants:
  - Stephen Kahn, project PI, physicist
  - Gene Flanagan, physicist
  - Alan Dudas, design engineer
- BNL participants:
  - Ramesh Gupta, sub-grant PI, physicist
  - Jesse Schmalze, engineer
  - Michael Anerella, engineer
  - Bill Sampson, physicist
- Fabrication:
  - Richard Kunzelman, Device Technologies

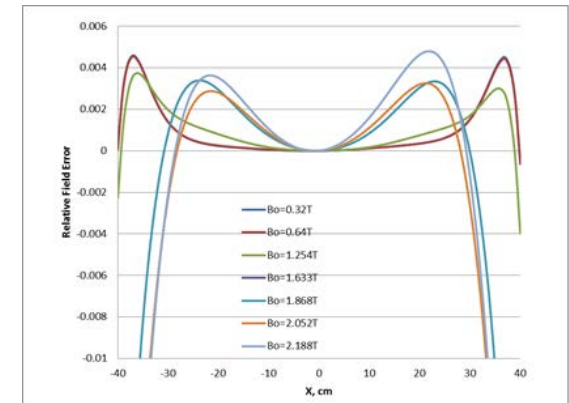
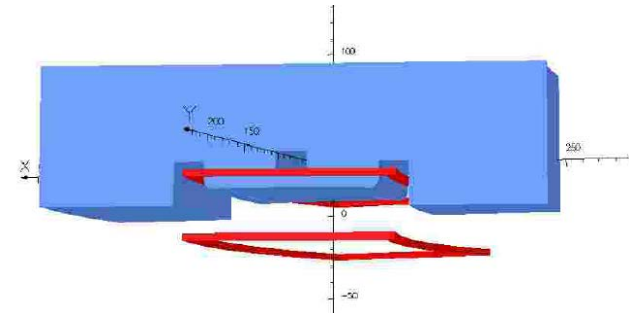
# BNL Experience is Important

- BNL has a program to use YBCO conductor for accelerator magnets.
  - They built an R&D quadrupole magnet for FRIB (shown.) using HTS coils.
  - Our project will make use of that experience and adapt it to the needs of the dipole separator magnet.



# Magnet Design

- Each fragment separator magnet bends the beam  $30^\circ$  with a field of 2 T.
- To achieve this field requires 256 K amp-turns in each coil.
- The magnetic length is 2 m.
- The magnet is a superferric design where HTS coils magnetize the iron to produce the desired field.
- Each coil is inside its own cryostat which must handle the energy deposited from the radiation. Any mass inside the cryostat generates heat.
- The field must be uniform with an error  $\Delta B/B < 0.007$  within the useful field aperture  $\pm 30$  cm from the center for 0.5 to 2 T.
- Because the coil is in high radiation we cannot use organic materials for either insulation or support. This is an important issue for the design.



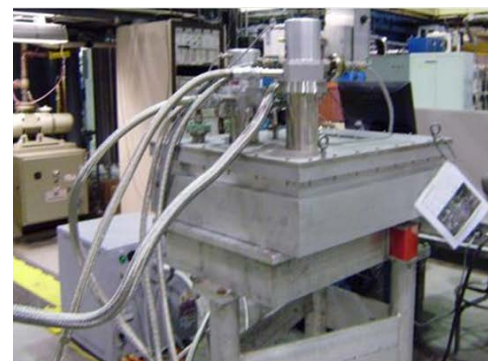
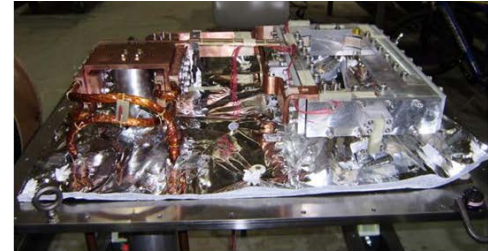


# Goals of the Phase II Project

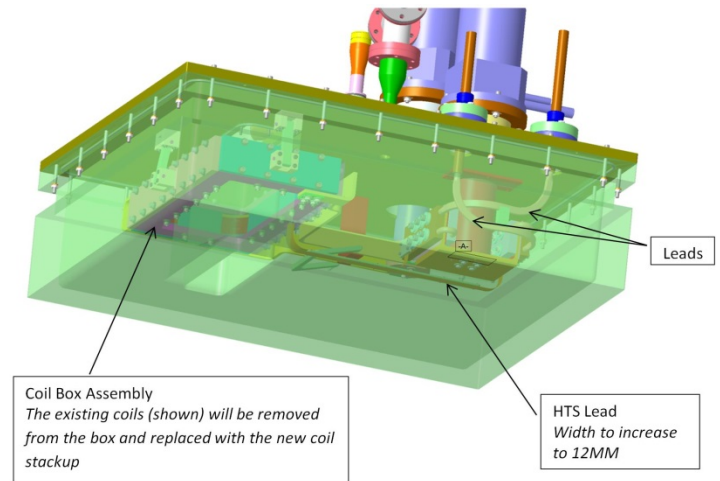
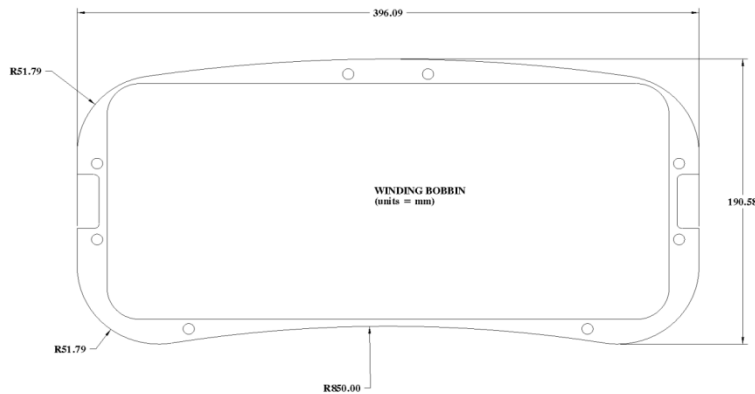
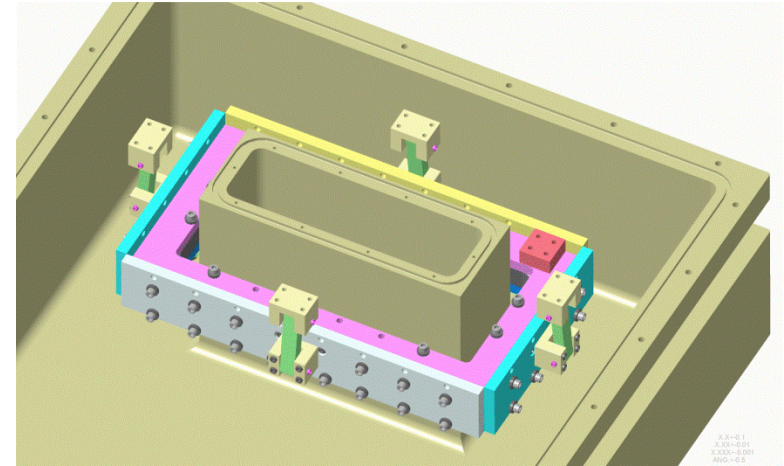
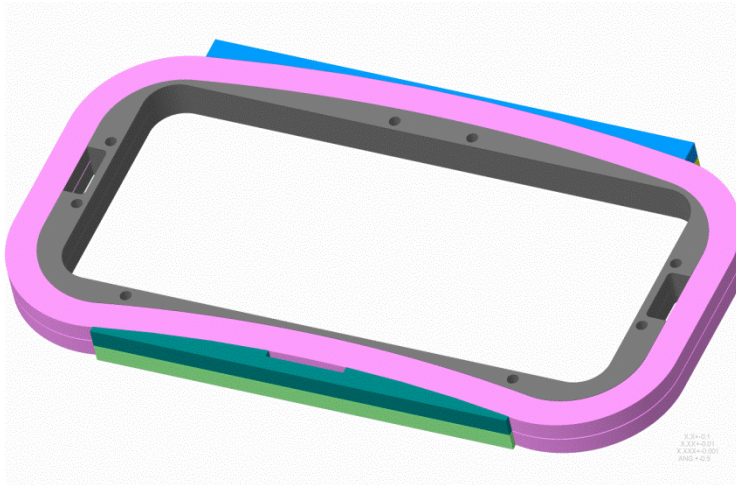
- Engineering design of the fragment separator dipole magnet:
  - Structural analysis of the coil system
    - HTS conductor can be degraded by excess strain.
  - Design of the coil support
    - Large forces need to be supported to reduce coil strain.
  - Thermal analysis of the coil system with helium cooling.
    - Must minimize heat leaks.
  - Quench studies using quench propagation program
- Construct and test a demonstration YBCO coil
  - Design full size coil, purchase material, construct and assemble.
    - Handling the full size coil has unique problems associated with mechanical strain
  - Test at 40 K operating temperature. Use heater coils to simulate heat deposition.
- Analyze test coil results and prepare design report
  - finalize design based on test results
  - evaluate cost of magnet
  - prepare design report

# Modifications to the Project

- Manufacturing a full size coil along with a cryostat is not needed for FRIB.
- Our new approach is to use an existing cryostat and scale the dimensions to fit the cryostat. We can wind a realistically large number of turns.
- The coil will be curved at both the inner and outer radius. The inner radius will have negative curvature which is more difficult to wind.
- This cryostat has a cryo-cooler to cool it to 40 K. This can reduce the need for helium as a coolant.

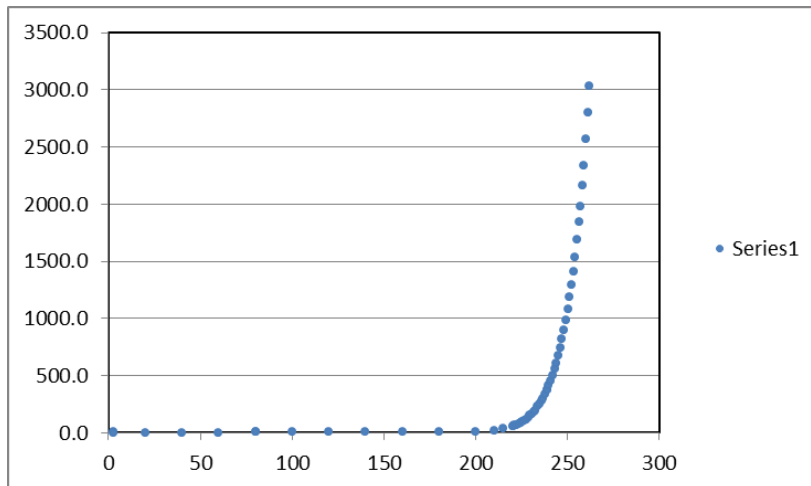


# Test Winding Bobbin and Cryostat

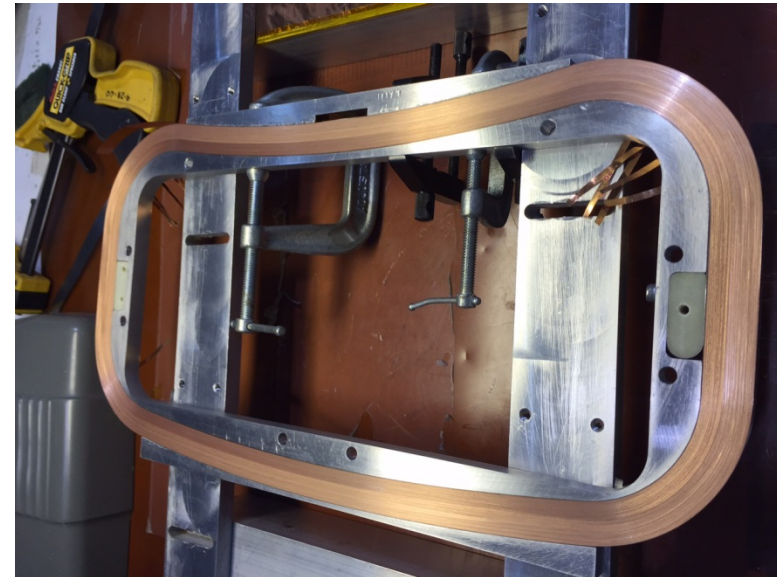


# Current Status

- A five turn test coil has been wound and successfully tested at 77 K. The coil carried 250 A.
- A coil with a full number of turns has been wound but not yet tested.



Quench curve for 5 turn test coil



S. Kahn--Nuclear Fragment Separator





# Tasks Ahead

- The first “pancake” coil will be tested at 77 K.
- Wind and test second coil “pancake” at 77 K.
- Assemble two successfully tested pancake coils and insert into the cryostat.
- The double pancake is tested at 40 K.
- Experimental program demonstrating that the coils can be maintained at 40 K under the anticipated radiation heat load.



# Summary

- Muons, Inc. has a strong interest in a variety of HTS magnet projects
- Operating HTS magnets at a unique temperature where the conductor can carry significant current and where heat can be removed with significant efficiency will have wider application
- Commercial interests, besides providing services and magnets to the accelerator community, is in our GEM\*STAR Accelerator-Driven Subcritical Reactor, where beam transport magnets near the reactor must operate in the high radiation environment