

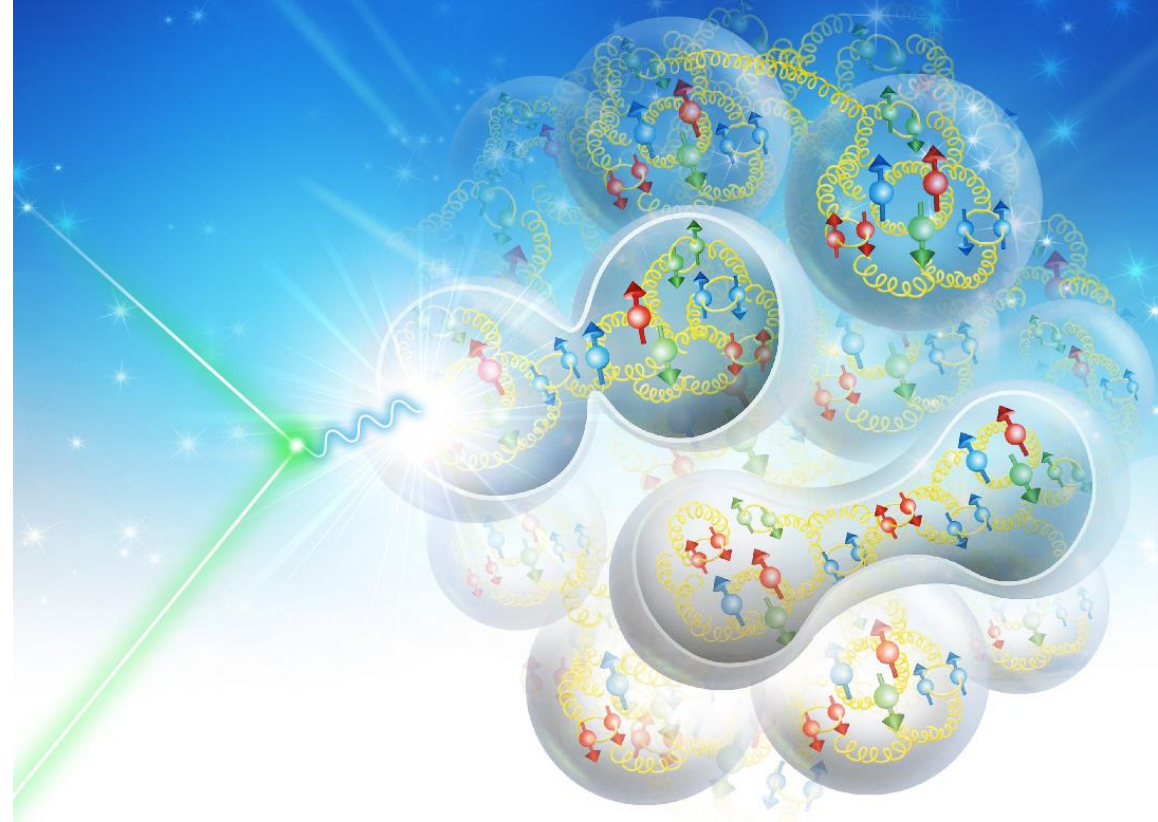
High Bandwidth Feedback Systems for a High Luminosity EIC

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Supported by FY 2018-19 DoE NP FOA JLab and BNL Base R&D Funding

2020 NP Accelerator R&D PI Exchange Meeting
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High Bandwidth Beam Feedback Systems for a High Luminosity Electron Ion Collider

- Project description
 - This proposal is to perform the key research and development required to make practical the production of **transverse and longitudinal feedback systems** capable of providing the **high-bandwidth high-voltage feedback signals** required for the future 3 A 12 GeV electron collider ring at the JLAB EIC (JLEIC). Having a **large operating bandwidth, lower HOM impedance and better power handling** will be the focus of these developments. This will create a robust solution which can be easily adapted to future JLEIC accelerator parameter changes and make developments here adaptable to different accelerators, like the Brookhaven National Laboratory (BNL) electron Relativistic Heavy-ion Collider (**eRHIC**).
- Project status
 - **Closed**
- Main goal
 - Develop transverse feedback system and kickers for an EIC
- Supported by FY 2018-19 DoE NP FOA JLab and BNL Base R&D Funding

Progress report

- Prior FY17 project completed
 - (including a subcontract to DimTel to do high level system architecture)
- JLEIC impedance budget progressed up to pre-CDR-100
- Concept for longitudinal kicker
- Initial EM model of transverse kicker (based on ANL stripline)
- Half-time postdoc started
- Resource issues at ANL, PI moved to BNL

- Ongoing refinement as designs matured
- High-count small impedances (e.g. bellows), and one-off high impedances (e.g. IR)
- Scale from other machines where undefined

e-ring

- **Component Counts** (Courtesy to T. Michalski)

Elements	e-Ring
Flanges (pairs)	1215
BPMs	405
Vacuum ports	480
Bellows	480
Vacuum Valves	23
Tapers	6
Collimators	16
DIP screen slots	470
Crab cavities	2
RF cavities	32
RF valves	68
Feedback kickers	2
IR chamber	1

- **Impedance Estimation** (Courtesy to K. Deitrick)

Broadband Impedance	Reference: PEP-II	Reference: SUPERKEKB	
L [nH]	99.2	28.6	
$ Z_{ }/n $ [Ω]	0.09	0.02	$\leq 0.1 \Omega$
$k_{ }$ [V/pC]	7.7	19	
$ Z_{\perp} $ [k Ω /m]	60	13	$\leq 0.1 \text{ M}\Omega/m$

- JLEIC plans to use PEP-II vacuum systems
- Effective impedance is bunch length dependent

i-ring

- **Component Counts** (Courtesy to T. Michalski)

Elements	p-Ring
Flanges (pairs)	234
BPMs	214
Vacuum ports	92
Bellows	559
Vacuum Valves	14
Tapers	6
Collimators	16
DIP screen slots	-
Crab cavities	8
RF cavities	40
RF cavity bellows	40
RF valves	24
Feedback kickers	2
Roman Pot	2
IR chamber	1

- **Impedance Estimation**

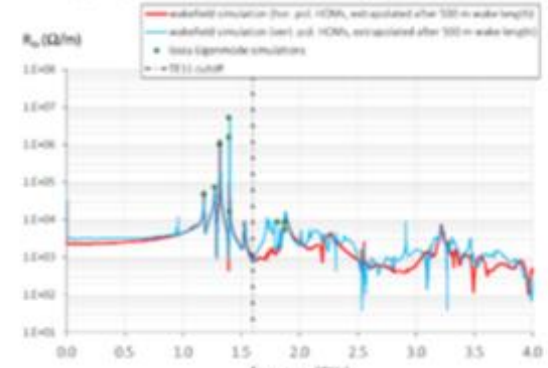
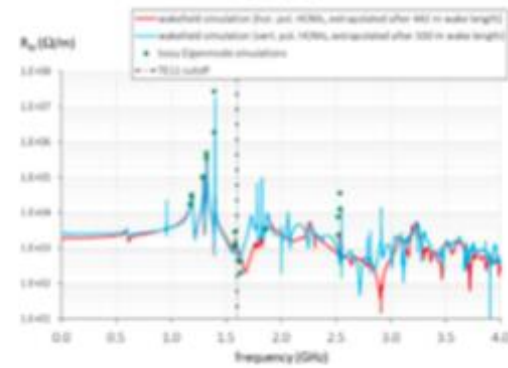
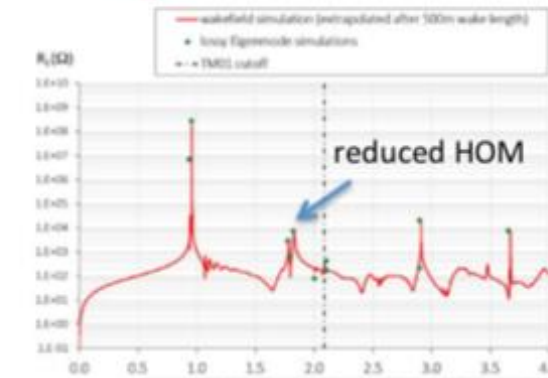
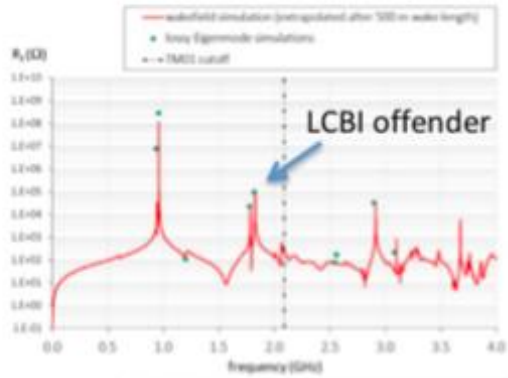
Broadband Impedance	Reference: PEP-II	
L [nH]	97.6	
$ Z_{ }/n $ [Ω]	0.08	$\leq 0.1 \Omega$
$k_{ }$ [V/pC]	8.6	
$ Z_{\perp} $ [k Ω /m]	80	$\leq 0.1 \text{ M}\Omega/m$

(Courtesy to K. Deitrick)

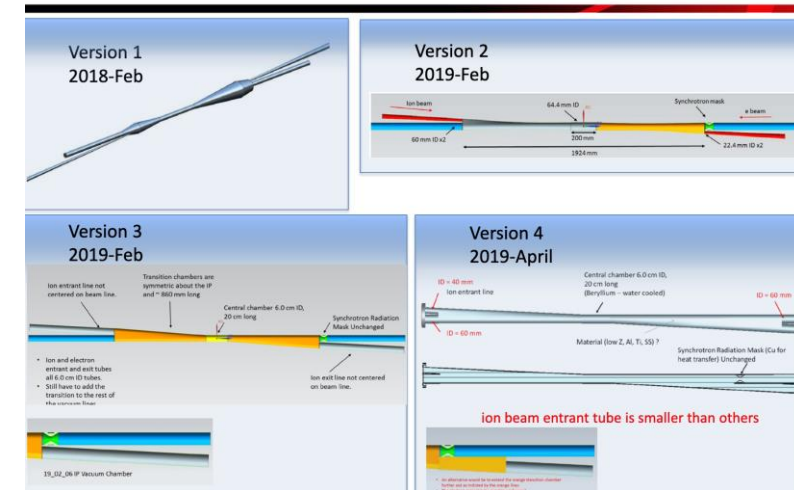
- The short bunch length (1.0cm) at collision is unprecedented for the ion beams in existing ion rings
- Bunch length varies through the whole bunch formation process

Narrowband Impedance optimization: JLEIC ion-Ring cavity and IR (F. Marhauser)

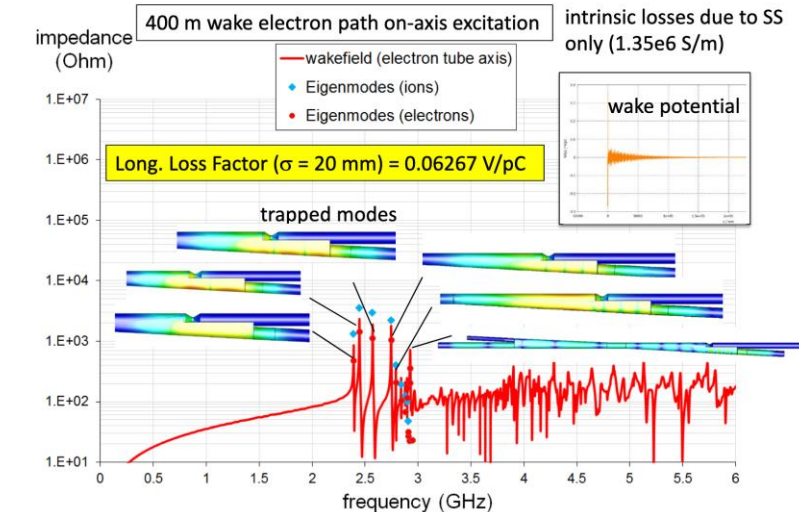
956 MHz 2-cell Cavity



JLEIC IR Chamber Version History

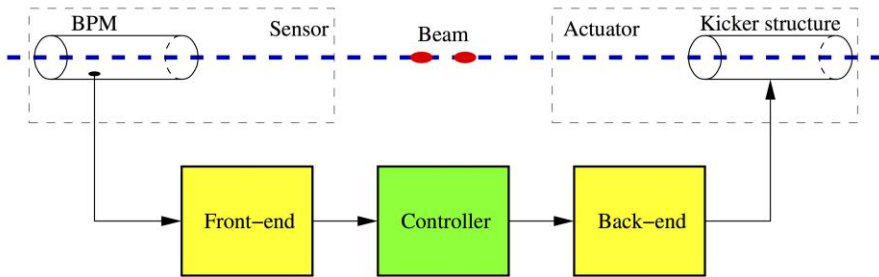


Version 4

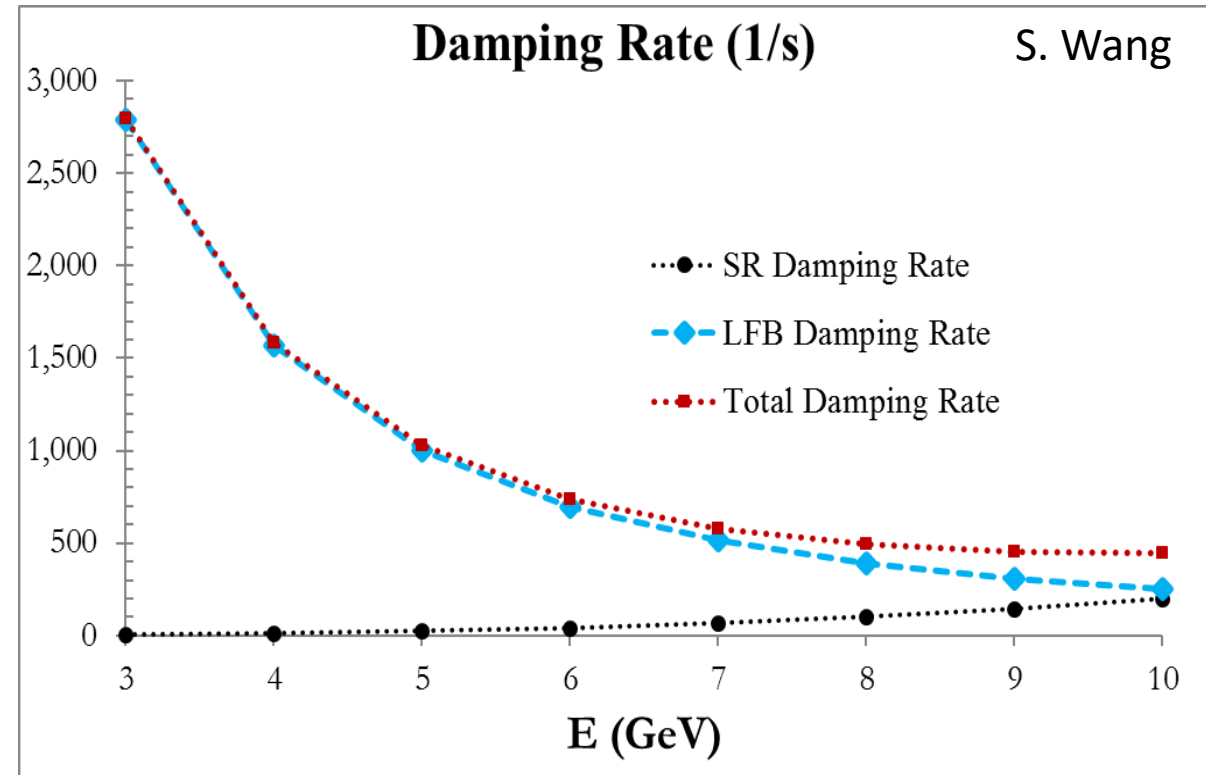


R&D Highlights: Feedback System architecture*

- Maximum bunch frequency = $F_{RF} = 476.3$ MHz
- Transverse feedback (baseband)
 - ~DC to $F_{RF}/2 = \sim$ DC to **238 MHz**
- Longitudinal Feedback (damped cavity)
 - Center frequency = $n * F_{RF} - F_{bunch}/4$,
 - e.g. **1547 MHz, bandwidth \geq 238 MHz**



Parameter description	Value
Optimal closed-loop damping time	1.6 ms (205 turns)
Fastest achievable damping time	29 μ s (3.7 turns)
Residual dipole motion at optimal damping	28 μ m
Feedback gain for optimal damping	1.5 μ rad mm ⁻¹
Power requirement with 0.5 mm excitation, 10 k Ω kicker R_{\perp}	250 W
Power requirement at 5 GeV	700 W



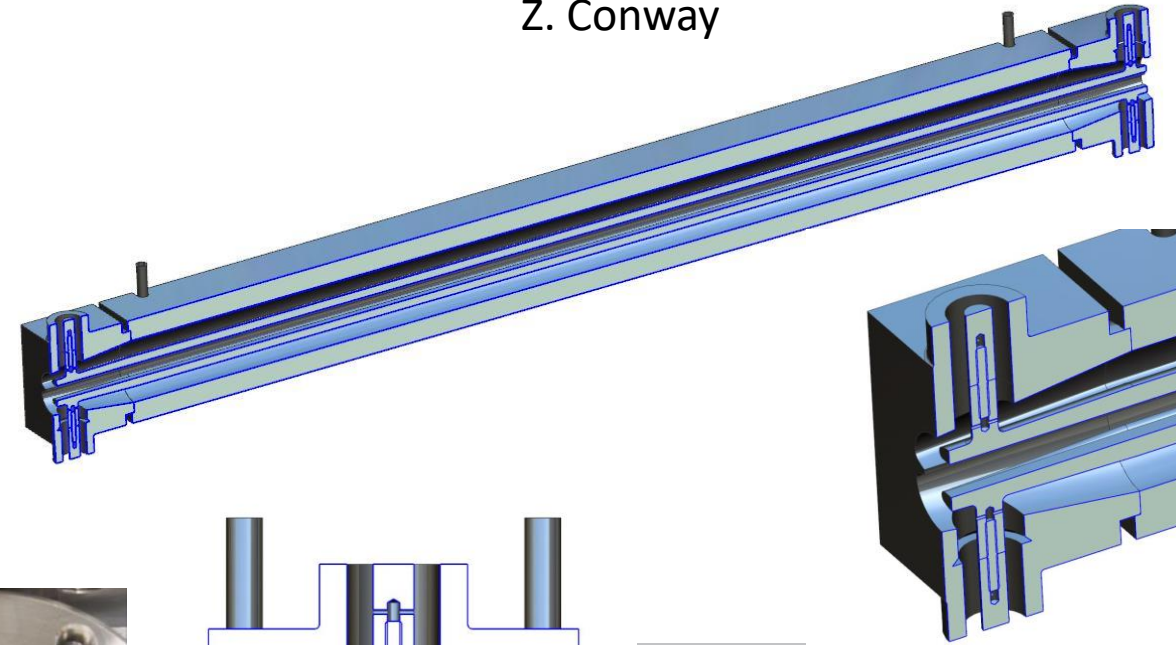
LFB: Longitudinal Feedback
 LFB Kicker Total Voltage: 7kV
 LFB phase resolution: 0.02 rad
 Max LFB Gain: 3.5e5

*"Transverse bunch-by-bunch options for JLEIC electron ring", report, Dmitry Teytelman, 2019

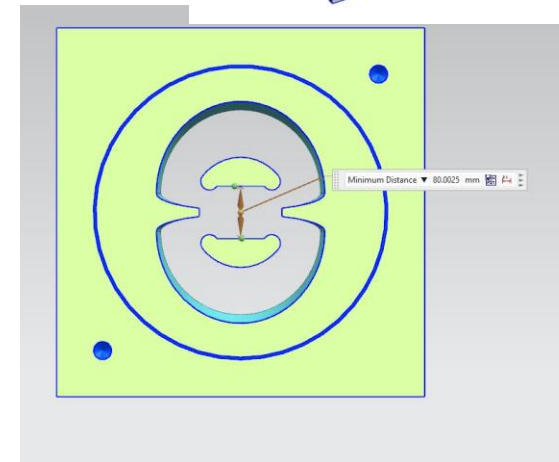
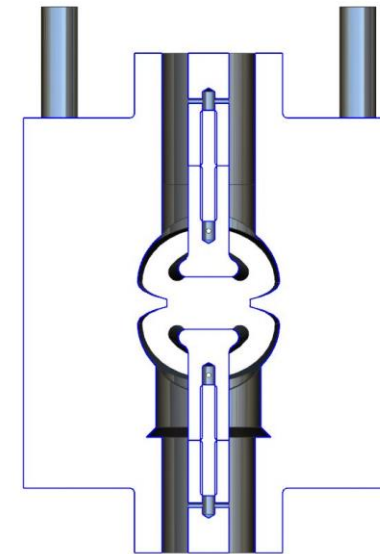
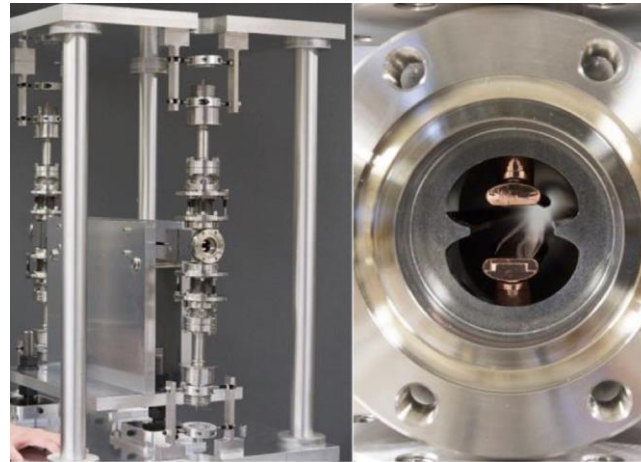
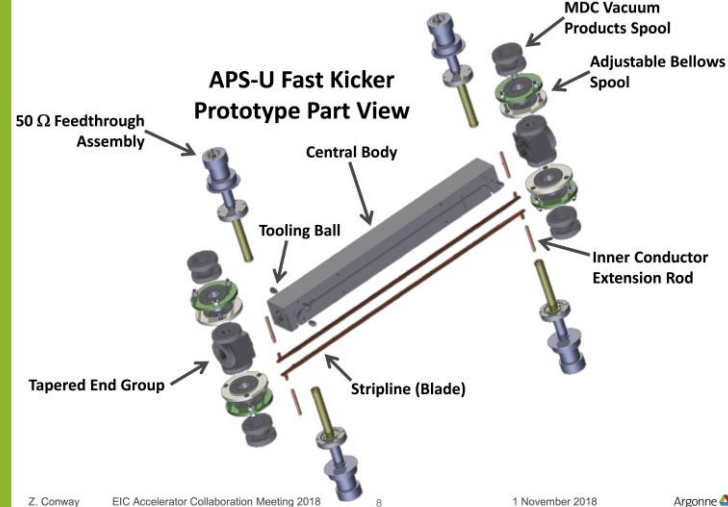
R&D Highlights: Transverse kicker

Z. Conway

- Based on APS-U injector stripline design
 - Better thermal properties compared to PEP-II style
 - More efficient, more robust feedthroughs
 - Tested with beam at ANL and NSLS-II
- Scaled to JLEIC frequency/aperture
- Feedthrough matching needed optimization



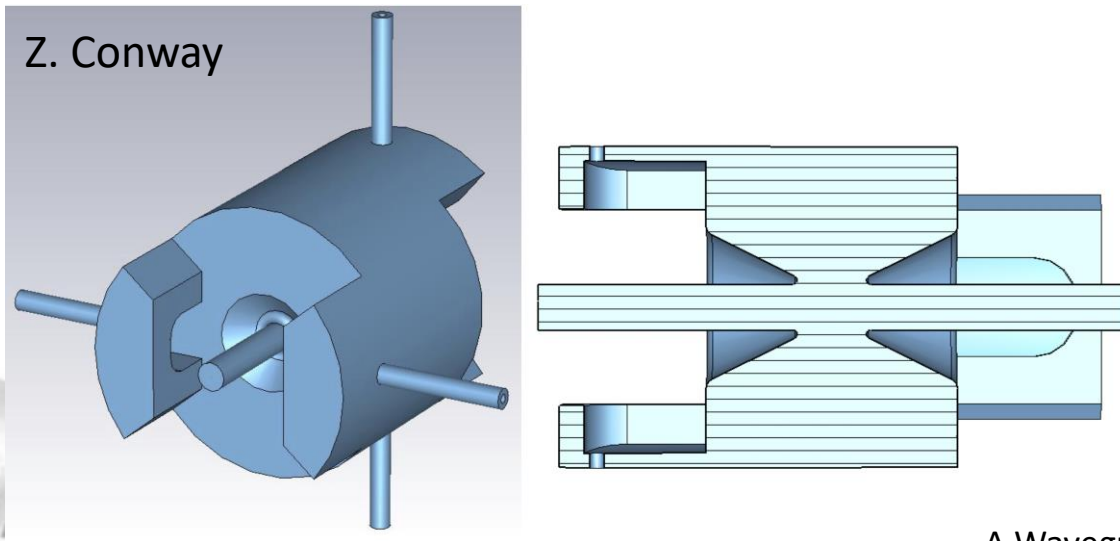
TRANSVERSE KICKER GEOMETRY



“Preliminary Test Results of a Prototype Fast Kicker for APS MBA Upgrade,” C. Yao et al., NA-PAC2016, WEPOB24, Pg. 950 (2016)

R&D Highlights: Longitudinal Feedback Kickers

- ANL has developed a 1.027 GHz, 59 MHz bandwidth, $R/Q = V^2/2P = 160 \Omega$, longitudinal feedback kicker for the APS-U electron storage ring. The APS-U longitudinal feedback system is designed to deliver > 4 kV kick distributed over two longitudinal feedback kickers.
- The APS-U storage ring will operate with a 200 mA 6 GeV electron beam. This beam current is much less than the expected JLEIC electron storage ring operating level of 3 A.



LFB KICKER CONCEPT

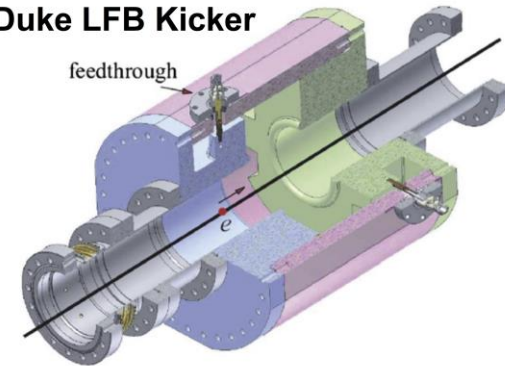
Background

- Chose a waveguide over-damped resonator for the APS-U longitudinal feedback (LFB) kicker:
 - Used at ALS, BESSY-II, DIAMOND, Duke, DAΦNE, HIGS, HLS-II, KEK-B, PEP-II, etc,
 - High shunt impedance,
 - Low HOM shunt impedances,
 - High power handling, and
 - Straightforward fabrication.
- APS-U LFB kicker is much more reentrant for high shunt impedance.

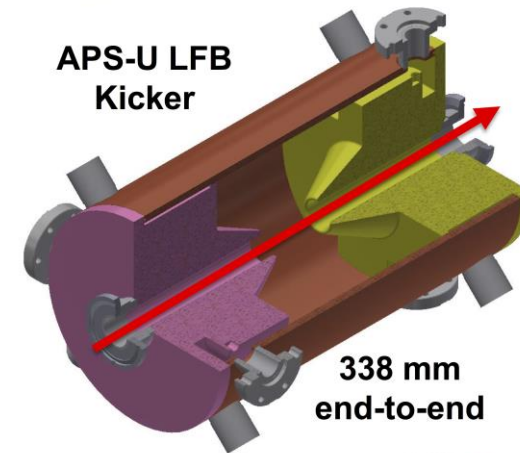
W.Z. Wu et al., NIMA, Vol. 632, # 1, 11 March 2011, Pg. 32-42

Z. Conway EIC Accelerator Collaboration Meeting 2018

Duke LFB Kicker



APS-U LFB Kicker



1 November 2018

"A Waveguide Overloaded Cavity as Longitudinal Kicker for the DAFNE Bunch-by-bunch Feedback System," A. Gallo et al., International Workshop on Collective Effects and Impedance for B-Factories, Tsukuba, Japan, June 1995.

Present status:

- After 2019 PI meeting attempted to restructure the work with PI at BNL but...
- After 2020 EIC site selection agreed to terminate the project
- JLab funds reprogrammed for EIC*
- ANL funds returned to DOE

- Lessons learned will be useful for EIC
- Actual systems will be developed as/when needed on project

*Continued to support 50% of postdoc to end of FY20

Total expenditures (FY18-19 funds)

		Baseline Total Cost	Costed & Committed	Estimate To Complete	Estimated Total Cost
ID #	Item/Task	(AY\$)	(AY\$)	(AY\$)	(AY\$)
JLCFF2	Fast Feedback Sys&Kicker2	\$8,000	\$7,834	\$0	\$7,834
JLECFE	Fast Feedback Sys&Kickers	\$448,000	\$89,846	\$0	\$89,846
	Totals:	\$456,000	\$97,680	\$0	\$97,680*

*half post-doc for FY19 and 20

		Baseline Total Cost	Costed & Committed	Estimate To Complete	Estimated Total Cost
	Item/Task	(AY\$)	(AY\$)	(AY\$)	(AY\$)
ANL	Fast Feedback Sys&Kickers	\$200,000	\$300	\$0	\$300

Deliverables and Schedule

- Experimental deliverables were shifted by more than a year due to delay in system parameter definition* and EM/ mechanical design

Task	FY'18				FY'19				FY'20			
	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4
JLab: Provide e-ring parameters			→	✓	✓	✓	✓	✓				
ANL: Preliminary model of transverse kicker			→	✓	→	→	→	✓				
JLab: Impedance and instability studies				✓	✓	✓	✓	✓				
ANL: Mechanical design of transverse kicker				→	→	→	→	→	X			
ANL: preliminary design of longitudinal kicker				→	✓	→	→	→	X			
JLab: Survey of industrially available digital electronics					✓	✓	✓	✓				
ANL: Drawings of transverse kicker/impedance estimates					→	→	→	→	X			
JLab: Ring impedances, instabilities and requirements						→	✓	✓	X			
ANL: Tolerance study trans.; Preliminary model of long. kicker						→	→	✓				
JLab: Calculate current limit with feedback							✓	✓				
ANL: HOM calcs. Parts ordered for transverse kicker prototype							→	→	X			
JLab: study effect of FB on polarization lifetime								→	X			
ANL: Assembly of kicker, measure, ship to JLab								→	X			

*Prior FY17 project “Fast Feedback System and Kicker Design” just ended in Q4 FY19 (incl. subcontract to DimiTel).

Back up

Original FOA proposal

Title:

- High Bandwidth Beam Feedback Systems for a High Luminosity EIC

Institution:

- Argonne National Laboratory

Lead Principal Investigator (PI):

- Dr. Zachary Conway

JLab Co-PI

- Bob Rimmer

Other personnel:

- Dr. H.-Ulrich Wienands

Collaborative Proposal Information					
	Names	Institution	Year 1 Budget	Year 2 Budget	Year 3 Budget
Lead PI	Zachary Conway	Argonne national Lab	\$400,000	\$400,000	
Co-PI	Robert Rimmer	Jefferson Lab	\$227,464	\$228,079	
Total			\$627,464	\$628,079	

Funded
\$200k
\$218k
\$418

requested

2018 milestones (funded)

- **Q3 FY2018 Milestones:**
 - (JLAB) Table of JLEIC electron storage ring parameters; and
 - (ANL) Preliminary model of the transverse kicker for single axis beam deflection.
- **Q4 FY2018 Milestones:**
 - (JLAB) JLEIC storage ring preliminary impedance estimate;
 - (JLAB) JLEIC electron storage ring collective instability feedback requirements;
 - (ANL) Mechanical tolerance study for the transverse fast kicker; and
 - (ANL) Preliminary model of the longitudinal kicker.

2019 milestones (funded)

- **Q1 FY2019 Milestones:**

- (ANL) Drawings suitable for fabrication of the transverse kicker;
- (JLAB) Initial results from the survey of industrially available digital electronics; and
- (ANL) First order estimates of the monopole impedance spectrum for the transverse and longitudinal kickers

- **Q2 FY2019 Milestones:**

- (JLAB) JLEIC storage ring impedance;
- (JLAB) JLEIC electron storage ring collective instability feedback requirements;
- (ANL) Mechanical tolerance study for the transverse fast kicker; and
- (ANL) Preliminary model of the longitudinal kicker.

- **Q3 FY2019 Milestones:**

- (ANL) All parts required for the transverse fast kicker ordered and first parts received;
- (JLAB) Calculation of the JLEIC beam current limit with transverse and longitudinal feedback; and
- (ANL) Calculation results for the dipole mode shunt impedance and loaded quality factors for the transverse and longitudinal kickers up to 3 GHz.

- **Q4 FY2019 Milestones:**

- (JLAB) Calculation of the effects of transverse and longitudinal feedback systems on the lifetime of the electron beam polarization;
- (ANL) Final assembly of the transverse kicker;
- (ANL) Measurement of the transverse kicker impedance with a network analyzer;
- (ANL) Leak check of the transverse fast kicker; and
- (ANL) Shipment of the longitudinal fast kicker components to JLAB.