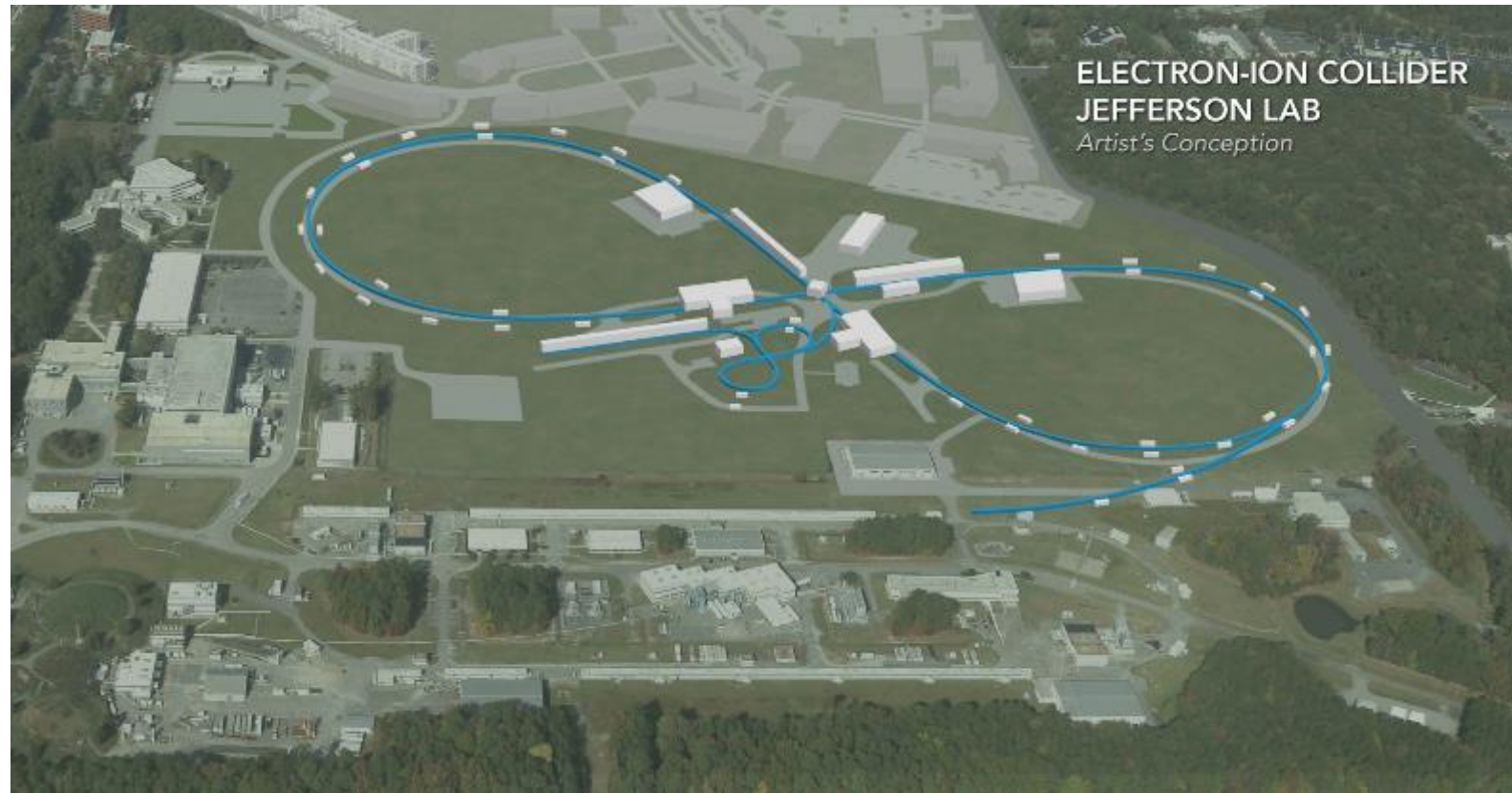


TJNAF – IR FFQ Prototype Definition

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2018 Accelerator R&D PI Exchange Meeting

November 14, 2018

TJNAF – IR FFQ Prototype Definition

- **Description**

- This activity will serve to identify candidate IR FFQ magnets, with performance parameters which will satisfy both JLEIC and eRHIC requirements.
- A prototype will be developed and tested to demonstrate functional capability.

- **Status**

- Awaiting short mechanical model testing at BNL.

- **Main Goal**

- Develop and test a prototype IR FFQ magnet. The prototype contains a shielding coil to mitigate interaction with the adjacent beamline.

- **Funding**

- Not base funding for FY'17
- FY 2018 NP Accelerator R&D FOA – Approved for FY'18/FY'19 – Base redirect

- **Budget**

| | FY 2017 | FY 20XX | FY 20XX |
|-------------------------|---------|---------|---------|
| a) Funds allocated | \$XXXk | | |
| b) Actual costs to date | \$XXXk | | |

TJNAF – IR FFQ Prototype Definition

- Milestones**

| Milestone | Schedule | Status |
|---|---------------|----------------------------------|
| Magnet requirement review with BNL | October, 2017 | COMPLETE |
| Magnet short mechanical model Test Readiness Review | TBD | Open |
| Thermal Cycle Test at BNL of short mechanical model | TBD | Open |
| JLEIC ion FFQ magnet analysis of shield coil | N/A | Preliminary Analysis COMPLETE |

- Jones Report Ranking**

| Row No. | Proponent | Concept / Proponent Identifier | Title of R&D Element | Panel Priority | Panel Sub-Priority |
|---------|-----------|--------------------------------|--|----------------|--------------------|
| 1 | PANEL | ALL | Crab cavity operation in a hadron ring | High | A |
| 2 | PANEL | ALL | High current single-pass ERL for hadron cooling | High | A |
| 3 | PANEL | ALL | Strong hadron cooling | High | A |
| 4 | PANEL | ALL | Benchmarking of realist EIC simulation tools against available data | High | A |
| 5 | PANEL | ALL | Validation of magnet designs associated with high-acceptance interaction points by prototyping | High | A |
| 6 | PANEL | ALL | Polarized ³ He Source | High | A |
| 7 | PANEL | LR | High current polarized and unpolarized electron | High | B |

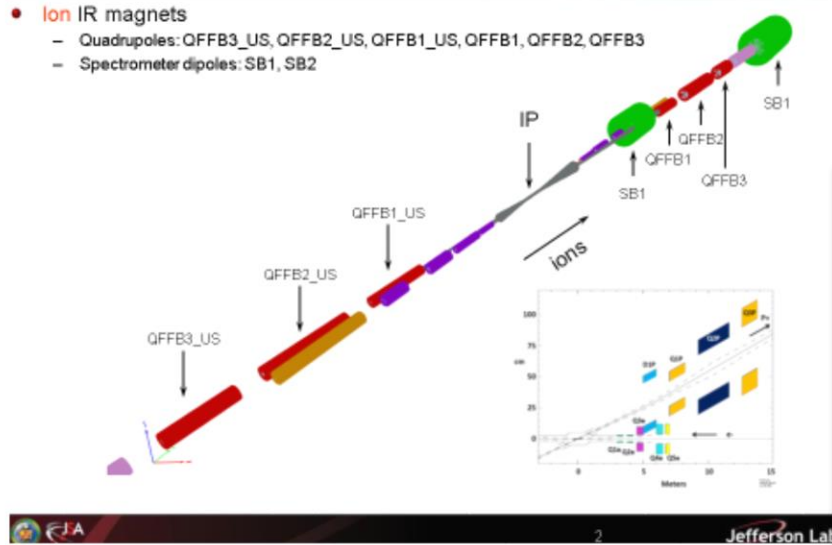
Outline

- Parameter Assessment
- BNL's Fast Track R&D Magnet
- Fast Track R&D Magnet Verification
- JLEIC Actively Shielded FFQ Parameters
- QFFB2-Electron Beamline Interaction
- Summary and Outlook

Assessing Similarities – eRHIC & JLEIC IR Magnets

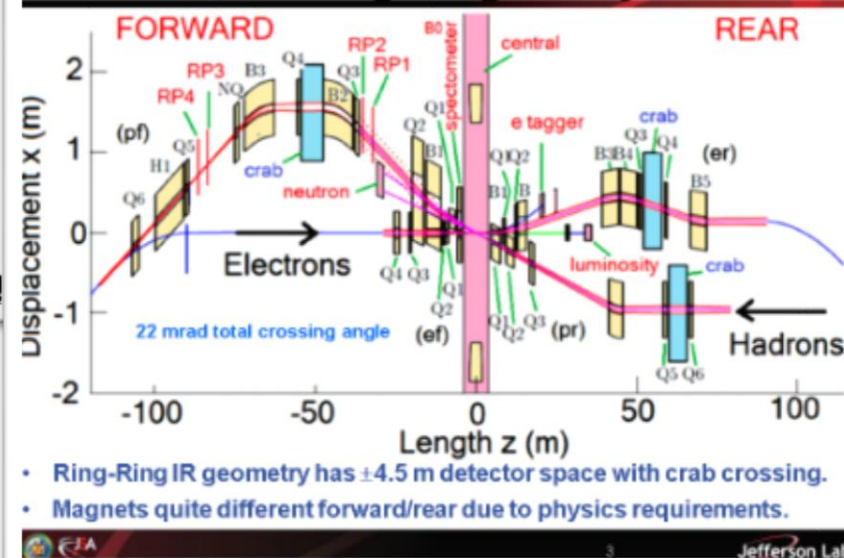
- Designs at time of assessment
- eRHIC information courtesy Brett Parker, BNL

JLEIC Interaction Region



- Assessed magnet parameters of IR designs
- Identified spectrometer dipole and high field FFQ as candidates
- Selected ion FFQ as magnet to prototype and test
 - Field in the quadrupole coil requires Nb₃Sn
 - Opportunity for BNL to validate active shield coil design

eRHIC Ring-Ring IR Layout



Where might we be close enough?

| Name | Type | Start Distance from IP [m] | Length [m] | Good-field radius [cm] | Inner radius [cm] | Outer radius [cm] | Min. beam separation [cm] | Strength [T or T/m] | Pole-tip field [T] |
|------------------------------------|------------|----------------------------|------------|------------------------|-------------------|-------------------|---------------------------|---------------------|--------------------|
| eRHIC Ion/Hadron IR Magnets | | | | | | | | | |
| B0pf (spectrometer) | Dipole | 4.5 | 1.3 | | | | 25 | 1.7 | |
| Q1pf | Quad | 6.5 | 1.8 | | 4.3 | 12 | ~14 | 90.37 | 4.5 |
| JLEIC Ion IR Magnets | | | | | | | | | |
| SB1 | Dipole [T] | 5 | 1.5 | 4 | 17 | 24 | 25.0 | -1.3 | -1.3 |
| QFFB1 | Quad [T/m] | 7 | 1.2 | 4 | 6.8 | 17.1 | 35.9 | -88 | -6 |

- The JLEIC SB1 equates to the eRHIC B0pf spectrometer magnet.
- The first ion quad downstream of the IP are of consideration too.
 - It appears BNL has traded off pole tip field for a bit more length on the quads. They mentioned trying to keep all peak fields to less than 5T.
- Both magnets (1st spectrometer and 1st quad) have the issue of electron beam passing in close vicinity.

BNL Proposed Fast Track R&D Concept Quadrupole Magnet Design

A Fast Track R&D Quadrupole Magnet Concept

- Repurposing the existing LARP HQ magnet R&D prototype leverages existing equipment, infrastructure and experience to a maximum extent possible.
- This R&D program requires the least investment possible and should give feedback on a useful (rapid) time frame.
- Demonstrating 8 T performance with an actively shielded quadrupole concept benefits both BNL and JLAB.
- But the 120 mm aperture is not specific to either the BNL or the JLAB IR designs (i.e. R&D neutral test parameters).
- Note there are also 90 mm and 150 mm LARP prototypes, but the 90 mm seems a bit too specific for BNL while the tooling for the 150 mm R&D program is now in active demand.
- Worst case scenario is that we have to use the existing (but not in active use) tooling to make new HQ coils; best case is that we can take apart an existing HQ prototype and reuse its coils.

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Electron Ion Collider, eRHIC

A Fast Track R&D Quadrupole Magnet Concept

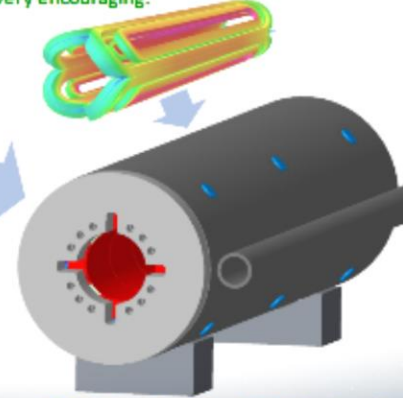
R&D Proposal for a "Fast Track" High Field Nb₃Sn Actively Shielded Quadrupole



Idea is to add active shield around existing Nb₃Sn coil.

*Received funding so far to design, build and test a 15 cm long mechanical model.

A compact structure is needed to provide Nb₃Sn coil prestress. Our preliminary modeling results are very encouraging.

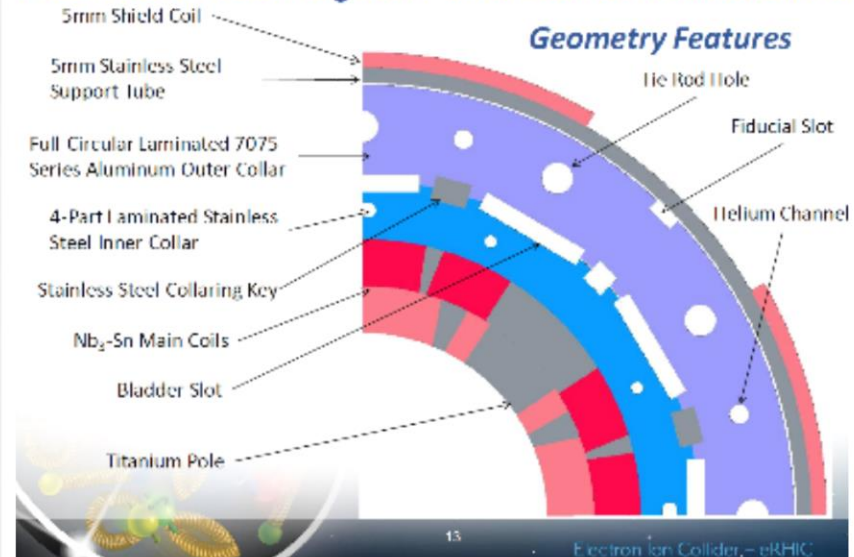


3D Model of Fast Track R&D Quadrupole

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Electron Ion Collider, eRHIC

Fast Track R&D Magnet: Finite Element Simulations



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Electron Ion Collider, eRHIC

****Courtesy Brett Parker, BNL**

BNL Fast Track R&D Magnet: Verification Testing

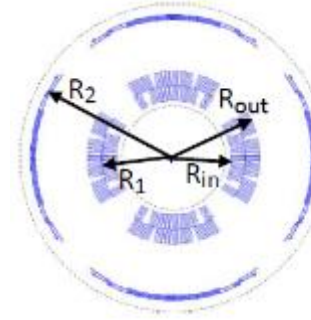
- BNL to test a short mechanical model
- Uses short sections of HL-LHC HQ coils
- JLab plans to:
 - Participate in Readiness Review
 - Witness Testing at BNL



JLEIC Actively Shielded Quadrupole Parameters

- Per Brett Parker's Fast Track R&D analysis:

- Main Coil Scaled as $\ln(R_{out}/R_{in})$
- Shield Coil Scaled as $[1-(R_1/R_2)^4]$



Fast Track R&D

$G = 133 \text{ T/m}$

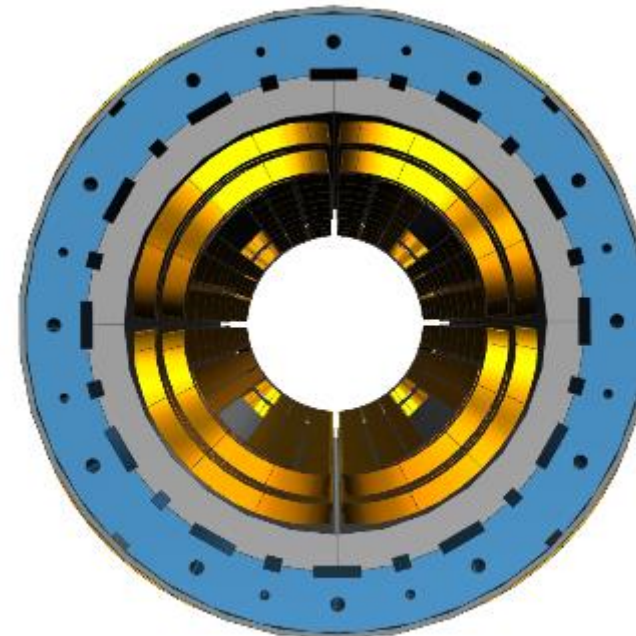
$R_{apt} = 54 \text{ mm}$

$R_{outer} = 160 \text{ mm}$

- Applying to JLEIC QFFB2 magnet:

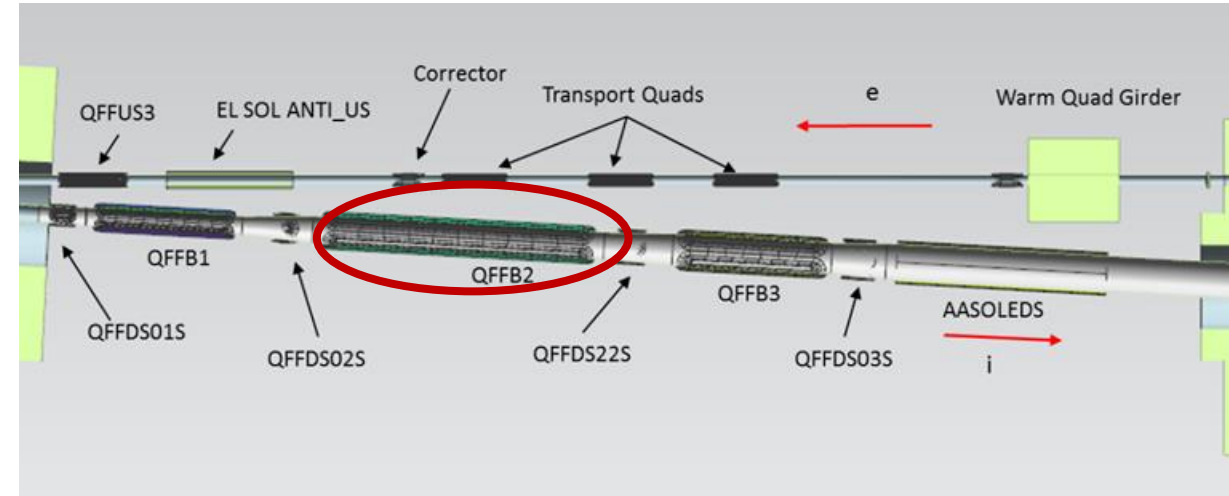
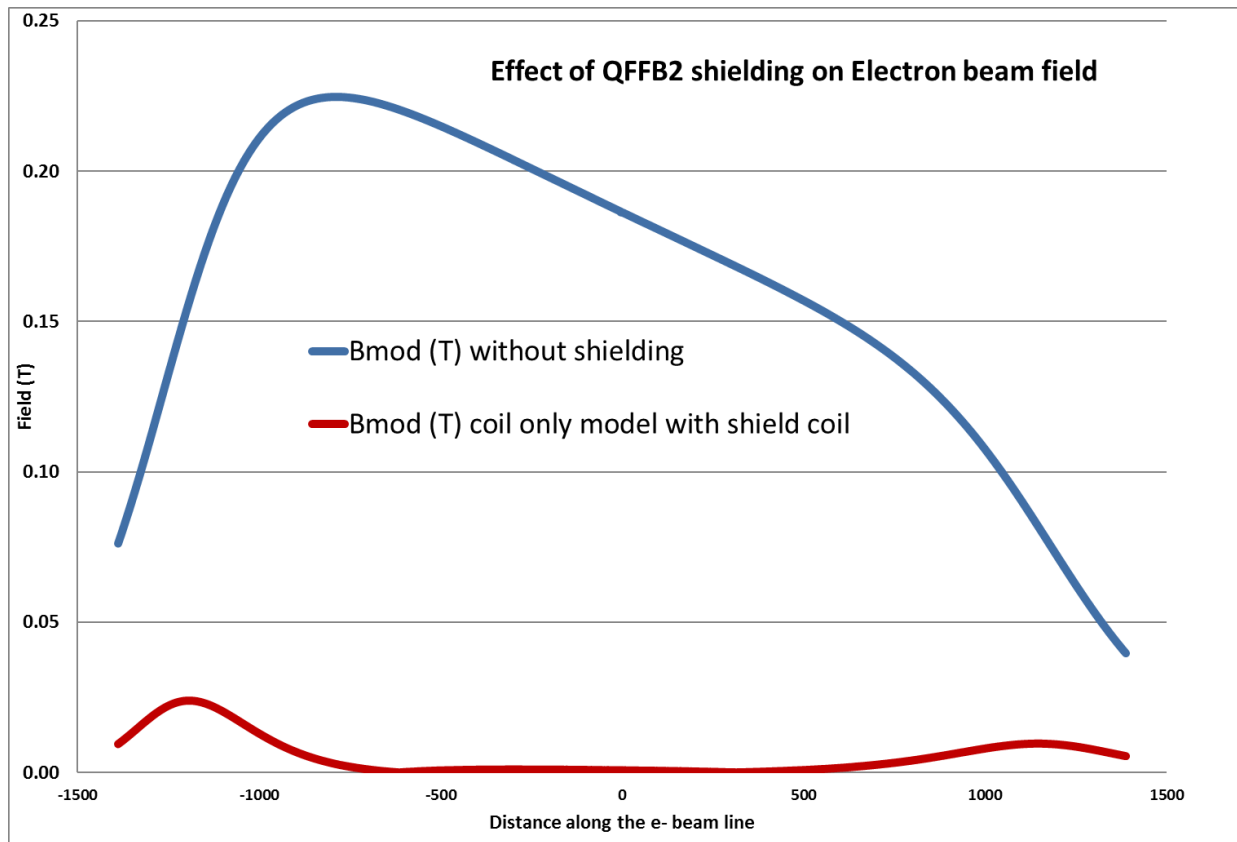
| | QFFB2 Parameters | Units |
|--|------------------|-------|
| Gradient T/m | 51 | T/m |
| Magnetic Length | 2.4 | m |
| Peak Coil Field | 10.3 | T |
| Peak Shield Coil Field | ~4 | T |
| Beam Pipe Aperture Radius | 126 | mm |
| R _{in} - Coil Aperture Radius | 133.4 | mm |
| R _{out} - Coil Outer Radius | 178.4 | mm |
| R ₁ - Coil Mean Radius | 145.9 | mm |
| R ₂ - Shield Coil Mean Radius | 268.7 | mm |
| Main Coil Radial Width | 45 | mm |
| Shield Coil Radial Width | 2 | mm |

QFFB2 Ion FFQ Design



Magnet – Electron Beamline Interaction

- Study of QFFB2 with electron beamline due to high field and close proximity. Determined to be the worst case.
- Associated transport quads and corrector not considered.



Summary and Outlook

- A final focus quadrupole magnet with shield coil has been selected as the magnet design to prototype.
 - BNL has developed a design to support Nb₃Sn coils.
 - The coils to be used are from HL-LHC HQ magnets.
 - Awaiting construction of the short mechanical model.
 - Thermal cycle testing to follow.
-
- Mechanical and TOSCA models of the QFFB2 ion FFQ have been made.
 - A preliminary analysis on the impact of the QFFB2 to the adjacent electron beamline has been performed.
 - Further optimization of the shield coil is required.
-
- We await the testing at BNL to validate the structural design and pre-stress on the coils.
 - A fully functional prototype is the objective of follow-on FY'18/FY'19 FOA R&D.

Thank you for your attention.

Are there any questions?