



Barry Barish HEPAP – Wash DC 13-Nov-08

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Global Design Effort

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ILC / GDE Report

- Present status of global effort
- Global plans for 2009 and beyond
- Status of the global R&D programs
- Minimum Machine design studies
- Project Implementation Plan
- ILC/CLIC Collaboration
- The U.S. ILC R&D Program

ILC RDR – A Complete Concept

Reference Design Report (4 volumes)



Executive Summary



Physics at the ILC



Accelerator



Detectors

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Next: Technical Design Phase

- Complete crucial R&D to reduce technical risk
 SCRF gradient; final focus; electron cloud
- Optimize the ILC design for coherence, simplicity and cost / performance
 - Minimum Machine Concept
- Develop capability to industrialize, construct ILC worldwide and develop international model for governance
 - Project Implementation Plan



BLACK DECEMBER 2007

- Without warning, severe budget cuts in the USA and the UK
 - In UK, we preserved support for key scientists and their teams, but lost broader program (40 FTE to ~ 15 FTE)
 - In US, budget reduced FY98 to \$15M, essentially already spent last December. The US program has effectively been on hold for 9 months.
- Global Program has impressively moved on in the face of these devastating problems
 - The reason: 1) core of our program is focused on large R&D facilities; 2) global coordination & collaboration increased toward prioritized goals

R&D Plan - Technical Design Phase



Akira Yamamoto

 First Official Release June 08

- A 50 page document with details of all programs and schedules
- Next review and release:
 December 08

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	calendar year	2008		2009		201	2011	2	012	
Tech. Design Phase I										Ţ
Tech. Design Phase 🛿 😱 👔			6	.	÷ .					
Collider Design Work										
Minimum machine & cost-ree	duction studies									
Publish TDP-I interim report										
Technical design work										
Generate cost & schedule										
Internal cost review										
Design and cost iteration										
Technical Design Report										
Cost & Schedule Report										
Project Implementation Plan	Report									
Publication final GDE de	ocumentation & subr	nit for p	orojeo	t appr	oval					
SCRF Critical R&D										
S0 90% yield at 35 MV/m										
Re-evaluate choice of baseli	ne gradient									
S1-Global (31.5MV/m cryom	odule @ KEK)									
S2 RF unit test at KEK										
S1 demonstration (FNAL)										
S2 RF unit at FNAL										
9mA full-beam loading at TT	F/FLASH (DESY)									
Demonstration of Marx modu	ulator									
Demonstration of cost-reduc	ed RF distribution									
Other critical R&D										
DR CesrTA program (electro	on-cloud)									
BDS ATF-2 demagnification	demonstration									
BDS ATF-2 stability (FD) der	monstration									
Electron source cathode cha	rge limit demonstration									
Positron source undulator pr	ototype			<u> </u>	· ·				8	
Positron source capture devi RTML (bunch compressor) p	ice feasibility studies Global Designase stability demo	n Eff	orτ					7		

Status of 9-Cell Cavity R&D

Europe

- Gradient" improved (<31.5> MV/m) with Ethanol rinse (DESY):
- Industrial (bulk) EP demonstrated (<36> MV/m) (DESY)
- Large-grain cavity (DESY)
- Surface process with baking in Ar-gas (Saclay)

America(s)

- Gradient distributed (20 40 MV/m) with various surface process (Cornell, JLab, Fermilab)
- Field emission reduced with Ultrasonic Degreasing using Detergent, and "Gradient" improved (JLab)

Asia

 "Gradient" demonstrated, 36MV/m (LL, KEK-JLab), and 28 MV/m (TESLA-like in cryomodule, KEK)

High gradients achieved in all regions but still with variable yield

00c+1Nb0y-20808 9166 PPCA PA Seminar

New -- Optical Inspection System

For visual inspection of cavity inner surface.

motor & gear for mirror

camera & lens

~600µm beads on Nb cavity Iwashita (Kyoto) and Hayano (KEK) et al.

Camera system (7µm/pix) in 50mm diameter pipe.

sliding mechanism of camera

DESY starting to use this system in cooperation with KEK



perpendicular illumination

white LED

tilted sheet illumination by Electro-Luminescence

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camera

half mirror

mirror

03c#N300,-20808 9115FPC3PA Seminar

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Calender Year	2007	2008	2009	2010	2011	2012	
Technical Design Phase	TDP-1			TDP	-2		
Cavity Gradient R&D to reach 35 MV/m		Process Yield > 50%Production Yield >90%				uction eld >90%	
Cavity-string test: with 1 cryomodule			Global c <31.5 M	ollab. //m>			
System Test with beam 1 RF-unit (3-modulce)		FLASH (DESY)			STF2 (H NML (FI	KEK) NAL)	▶?

SCRF: Plug Compatibility

R&D Phase

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- Need to continue and encourage R&D effort to improve the "gradient" performance,
- "Improvement" comes from "some change", for example,
 - Cavity Type: Tesla, Low-loss, Re-entrant
 - Material: Fine-grain or large grain
 - Surface treatment: EP, Rinsing,
 - Tuner type: Blade, Jack, etc.,
 - Input-coupler: how to simplify the assembly

Construction Phase

 Need to keep multiple, regional participation and industrial competition

Plug-compatibly of Cavities



Plug-compatible interfaces need to be established

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S1 Global Tests

- Cavity integration and the String Test globally organized with tests to be done at KEK STF facility
 - 2 cavities from DESY and Fermilab
 - 4 cavities from KEK
 - Each half-cryomoducle from INFN and KEK





Global R&D Plan Consensus in SCRF-TA

Calender Year	2007	2008	2009	2010	2011	2012	
Technical Design Phase		TDP	-1		TDP	-2	
Cavity Gradient R&D to reach 35 MV/m		Process Yield > 50%Production Yield >90%					
Cavity-string test: with 1 cryomodule			Global c <31.5 M	ollab. V/m>			
System Test with beam 1 RF-unit (3-modulce)		FLASH (DESY)			STF2 (H NML (FI	(EK) NAL)	▶?

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9mA Experiments in TTF/FLASH



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Goals of 9mA test

- Demonstrate energy stability <0.1% (LLRF) with high beamloading
 - Bunch to bunch
 - Pulse to pulse
 - Over many hours
- Evaluate operation close to cavity limits
 - Quench limits
 - Impact of LFD, microphonics etc.
- Evaluate LLRF performance
 - Required klystron overhead
 - Optimum feedback / feedforward parameters
 - Exception handling (development)
 - Piezo-tuner performance etc.
- Evaluate HOM absorber (cryoload)
- Controls development
 - Software & algorithm development for ATCA (XFEL) LLRF system

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STF phase 2 Accelerator Layout

cavities: 2 capture cavities with short ILC-cross-section cryomodule + 26 cavities for ILC cryomodules cryomodule: 3 ILC cryomodules, 9 cavities, 8 cavities with SC-Quad+correction dipoles+BPM, 9 cavities power source: 10MW MBK + bouncer modulator + Linear PDS + ATCA base LLRF e- beam by FNAL RFgun + IAP laser : 3.2nC x 2625 bunches, 9mA, 5Hz,

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will be accelerated up to 850MeV



High-Intensity Compact X-ray Source



- Must be demonstrated by JFY2012
- Includes 25 MV SC acceleration and deceleration (but perhaps, deceleration can be omitted)
- Beam current (9mA) and pulse length (1ms) same as ILC, but bunch distance factor of ~50 smaller

Most Optimistic S2 Schedule



Damping Ring R&D

- DR has a flexible race track design
 - 6.4 km Circumference with >1 km straights, which contain, RF, Wigglers, Chicanes, Injection/ Extraction Systems
- There are two critical components which require a successful demonstration in TDP1
 - Fast Inj/Ext Kickers
 - Suppression of electron cloud in the positron ring





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Fast Kicker R&D Program

- There are presently four strands to the R&D program:
 - SLAC/LLNL: Development of fast high-power pulsers based on MOSFET technology.
 - SLAC/DTI: Development of fast high-power
 pulsers based on DSRD (drift step recovery
 diode) technology.
 - **INFN-LNF:** Tests of fast kickers in DA Φ NE.
 - **KEK:** Tests of fast kickers in the ATF.
- Tests in DAΦNE and ATF are driven by machine upgrade plans (efficient beam injection for DAΦNE and 30~60 multi-bunch train to ATF2 beam line), but are directly relevant for the damping rings R&D program.
- So far, machine tests of fast kickers have relied on commercial (FID) pulser technology.



Tests of MOSFETbased pulser show promising performance.



Tests of DSRD-based pulser using board based on LLNL design (for MOSFET inductive adder). Performance is limited by board design and components.

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- In electron or proton storage rings, low energy electrons are accelerated by the high energy beam into the wall of the vacuum chamber where more electrons are emitted leading to the formation of an electron cloud.
- For ILC damping ring, need to ensure the e- cloud won't blow up the e+ beam emittance.
 - Studied through simulations
 - Test vacuum pipe coatings, grooved chambers, and clearing electrodes effect on e- cloud buildup
 - Do above in ILC style wigglers with low emittance beam to minimize the extrapolation to the ILC.
 - Test program is underway at CESR Cornell (CesrTA)

Electron Cloud – Simulation Results

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LER Grooved Test Chamber



Tests at CESR -- Reconfiguration

L2

SOUTH IR

• Electron Cloud Diagnostics

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- L3 region prepped for arrival of PEP-II EC hardware including diagnostic chicane
 - Hardware being removed at SLAC Delivery to Cornell in November
- New EC experimental

regions in arcs w/ locations for collaborator VCs

Re-commissioning for operations through Oct 27th

CESR_L Rina

L4

CesrTA dedicated experiments: Oct 27-Nov 10

Electron Cloud Experiments, Low Emittance Operation, X-ray Beam Size Monitor

L0 region reconfigured as a wiggler straight

Instrumented with EC diagnostics / Wiggler chambers with retarding field analyzers (fabricated at LBNL) - scheduled for installation ~Oct 23rd Chambers with EC mitigation (TiN coatings by SLAC)



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Electron Cloud Goals at CesrTA

- Understand cloud buildup in drift, quadrupole, dipole and wiggler sections of CesrTA, with different cloud suppression techniques.
- Understand interaction of the cloud and the beam in CesrTA, including instabilities and emittance growth.
- Validate cloud buildup and cloud dynamics simulations using CesrTA data, in order to develop confidence in the application of these simulations to predict cloud behavior in the ILC damping ring.
- *Demonstrate cloud suppression techniques* suitable for use in the ILC damping ring.

A very full program with a multinational team

Accelerator Test Facility – ATF/ATF2



Photo-cathode RF gun (electron source) 1.3GeV S-band I **S-band Linac** ⊿f ECS for multi-bunch beam

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ATF / ATF2 R&D Program and Goals

- Beam delivery system studies
 - Demonstrate ~ 50 nm beam spot by 2010
 - Stabilize final focus by 2012
- Broad international collaboration (mini-ILC) for equipment, commissioning and R&D program



ATF2 Beam Line vacuum pipe connected in October

Commissioning this fall

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Minimum Machine Design Effort

- "Minimum Machine" refers to a set of identified options (*elements*) which may simplify the design and be costeffective
 - 1. Klystron Cluster concept
 - 2. Central region integration
 - 3. Low beam power option
 - 4. Single-stage compressor
 - 5. Quantify cost of TeV upgrade support
 - 6. "Value engineering"
 - 7. Single-tunnel solution(s)

Identified Minimum Machine Elements



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Main Linac & Support Tunnel



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- RDR (two-tunnel)
 - Access to equipment during ops
 - Reliability/availability





- Shallow sites
 - Cut and cover like solutions
 - "service tunnel" on the surface
- Single tunnel
 - European XFEL-like solution
 - availability / reliability

Russian Site

The ILC linear accelerator is proposed to be placed in the drift clay at the depth of 20 m with the idea that below the tunnel there should be impermeable soil preventing from the underlying groundwater inrush. It is possible to construct tunnels of the accelerating complex using tunnel shields with a simultaneous wall timbering by tubing or falsework concreting.



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Klystron Cluster Concept



Each tap-off from the main waveguide feeds 10 MW through a high power window and probably a circulator or switch to a local PDS for a 3 cryomodule, 26 cavity RF unit (RDR baseline). RF power "piped" into accelerator tunnel

- Removal of service tunnel
- Access to klystrons & modulators maintained
- R&D needed to show power handling
 - Planned (SLAC, KEK)

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SLAC



Project Implementation Plan



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Joint ILC/CLIC R&D Areas

- ILC-CLIC working groups formed in 2008. Goal is to optimize use of resources in areas of common or overlapping interests.
 - Civil Engineering and Conventional Facilities (CFS): Claude Hauviller/CERN, John Osborne/CERN, Vic Kuchler (FNAL)
 - Beam Delivery Systems and Machine Detector Interface: D.Schulte/CERN, Brett Parker (BNL), Andrei Seryi (SLAC),, Emmanuel Tsesmelis/CERN
 - Detectors: L.Linssen/CERN, Francois Richard/LAL, Dieter.Schlatter/CERN, Sakue Yamada/KEK
 - Beam Dynamics: A.Latina/FNAL), Kiyoshi Kubo (KEK), D.Schulte/CERN, Nick Walker (DESY)
 - Cost & Schedule: John Carwardine (ANL), Katy Foraz/CERN, Peter Garbincius (FNAL), Tetsuo Shidara (KEK), Sylvain Weisz/CERN

Project progress reports given at workshops such as CLIC08 14-17 Oct,08 and ILC08 15-20 Nov,08 Two new groups are being added, E+ sources, Damping Rings



• "The panel recommends for the near future a broad accelerator and detector R&D program for lepton colliders that includes continued R&D on ILC at roughly the proposed FY2009 level in support of the international effort. This will allow a significant role for the US in the ILC wherever it is built."

> Proposed FY2009 Budget = \$35.3M (caveat – continuing resolution)



US ILC Status

- Following the P5 recommendations, the ILC R&D program the US ILC FY09 baseline budget was established at \$35.3M
- This was reduced to \$29.5M due to the CR. This is an effective rate of 84% which is equal to the overall reduction in OHEP funding. This is sufficient to restart.
- Guidance at this level was send out at the start of FY09 and work is now ramping up at the national labs. We had managed to maintain the CESR TA program with NSF funding, a skeleton SRF gradient program, and certain elements of the GDE.
- Current CR planning is assuming that the CR goes away in March.
- With the resumption of funding we are starting to work on the US program for the balance of the R&D phase (2010 -> 2012)

FY09 Allocations - \$35.3M (& CR)

Institution	\$K
SLAC	11913
Fermilab	11697
JLAB	2097
BNL	2100
Argonne	1436
LLNL	200
LBL	260
Cornell	2724
GDE	976
Contingency	1916

Institution	\$K
SLAC	10460
Fermilab	10270
JLAB	1840
BNL	1850
Argonne	1260
LLNL	200
LBL	260
Cornell	2400
GDE	976
Contingency	0

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CR Plan - Impact

- Fermilab: hold labour and reduce M&S by \$1.3M
 - Delay some CFS consultant contracts
 - Delay some cryomodule parts purchases
 - Remove S1 global dressed cavities in principle (if the CR goes away in 6 months) there is no impact to this change
 - Nickel and dime
- SLAC: slow down and/or delay manpower ramp up and reduce M&S
 - ATF2 (at KEK) fully supported
 - HLRF system development slowed down
 - Slow down accelerator physics and tilt towards CESR TA support
 - Nickel and dime

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- The global ILC R&D program has proven resilient to the budget crisis
- We are now in the technical design phase, which will culminate in 2012 with completion of crucial R&D and optimized cost / performance / risk design
- The US ILC program is being re-integrated, but we need to develop a long range strategy for the US program
- Collaborative work with CLIC is strengthening our effort and will help prepare us toward an ILC proposal if the science case is justified by LHC